



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

647.2011  
Job Sheet 190719



Part No: 647.2011

Job Qty: ~~12~~ pcs  
6 PC

Part Name: Lower Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 4/4/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-09 JLM VERIFIED BY:DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off |
|-------|------------|--------|------------|----------|-----------|---------|---------------------|----------|
|       |            |        |            |          | Setup Hrs | Run Hrs |                     |          |
| 110   | Doosan - 1 | 12 pcs | 4/4/19     | 4/4/19   | 0.00      | 2.68    | Doosan - 1          |          |
| 120   | QC 2       | 12 pcs | 4/4/19     | 4/4/19   | 0.00      | 0.00    | QC 2 - 1            |          |
|       |            |        |            |          |           |         | QC 2 - 12           |          |
|       |            |        |            |          |           |         | QC 2 - 14           |          |
|       |            |        |            |          |           |         | QC 2 - 17           |          |
|       |            |        |            |          |           |         | QC 2 - 19           |          |
|       |            |        |            |          |           |         | QC 2 - 2            |          |
|       |            |        |            |          |           |         | QC 2 - 20           |          |
|       |            |        |            |          |           |         | QC 2 - 22           |          |
|       |            |        |            |          |           |         | QC 2 - 23           |          |
|       |            |        |            |          |           |         | QC 2 - 25           |          |
|       |            |        |            |          |           |         | QC 2 - 32           |          |
|       |            |        |            |          |           |         | QC 2 - 33           |          |
|       |            |        |            |          |           |         | QC 2 - 35           |          |
|       |            |        |            |          |           |         | QC 2 - 39           |          |
|       |            |        |            |          |           |         | QC 2 - 4            |          |
|       |            |        |            |          |           |         | QC 2 - 40           |          |
|       |            |        |            |          |           |         | QC 2 - 44           |          |
|       |            |        |            |          |           |         | QC 2 - 45           |          |
|       |            |        |            |          |           |         | QC 2 - 48           |          |
|       |            |        |            |          |           |         | QC 2 - 49           |          |
|       |            |        |            |          |           |         | QC 2 - 50           |          |
|       |            |        |            |          |           |         | QC 2 - 51           |          |
|       |            |        |            |          |           |         | QC 2 - 52           |          |
|       |            |        |            |          |           |         | QC 2 - 54           |          |
|       |            |        |            |          |           |         | QC 2 - 56           |          |
|       |            |        |            |          |           |         | QC 2 - 57           |          |
|       |            |        |            |          |           |         | QC 2 - 62           |          |
|       |            |        |            |          |           |         | QC 2 - 63           |          |
|       |            |        |            |          |           |         | QC 2 - 8            |          |
|       |            |        |            |          |           |         | QC 2 - 66           |          |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S160446



Part: 647.2011

Job No: 190719

Serial No/Batch: S160446

Revision:

Inspector:

Exp Date:

Instructions:

Date: 03/07/19

|                                   |        |        |           |                        |    |               |
|-----------------------------------|--------|--------|-----------|------------------------|----|---------------|
| 170 QC 8                          | 12 pcs | 4/4/19 | 0.00 0.00 | QC 2 - 64              |    |               |
|                                   |        |        |           | QC 8 - 12              |    |               |
|                                   |        |        |           | QC 8 - 14              |    | OK 19/03/12   |
|                                   |        |        |           | QC 8 - 17              |    |               |
|                                   |        |        |           | QC 8 - 20              |    |               |
|                                   |        |        |           | QC 8 - 25              |    |               |
|                                   |        |        |           | QC 8 - 3               |    |               |
|                                   |        |        |           | QC 8 - 32              |    |               |
|                                   |        |        |           | QC 8 - 33              |    |               |
|                                   |        |        |           | QC 8 - 35              |    |               |
|                                   |        |        |           | QC 8 - 39              |    |               |
|                                   |        |        |           | QC 8 - 4               |    |               |
|                                   |        |        |           | QC 8 - 44              |    |               |
|                                   |        |        |           | QC 8 - 45              |    |               |
|                                   |        |        |           | QC 8 - 49              |    |               |
|                                   |        |        |           | QC 8 - 58              |    |               |
|                                   |        |        |           | QC 8 - 8               |    |               |
|                                   |        |        |           | QC 8 - 9               |    |               |
|                                   |        |        |           | QC 8 - 68              |    |               |
|                                   |        |        |           | QC 8 - 67              |    |               |
|                                   |        |        |           | QC 8 - 1 (A)           |    |               |
|                                   |        |        |           | QC 8 - 47              |    |               |
| 180 Outsource - 4 - Anodize       | 12 pcs | 4/4/19 |           | ATG001-VC              | 10 | 03/12/2019/PL |
| 190 Packaging 2-1 - Receive - B4B | 12 pcs | 4/4/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 2 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 3 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 5 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 4 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 6 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 7 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 8 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 9 - B4B  |    |               |
|                                   |        |        |           | Packaging 2 - 10 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 11 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 12 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 13 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 14 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 15 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 16 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 17 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 18 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 19 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 20 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 21 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 22 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 23 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 24 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 25 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 26 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 27 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 28 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 29 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 30 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 31 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 32 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 33 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 34 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 35 - B4B |    |               |
|                                   |        |        |           | Packaging 2 - 36 - B4B |    |               |



|                                 |             |        |           |                        |                 |
|---------------------------------|-------------|--------|-----------|------------------------|-----------------|
| 200 QC 5                        | 12 pcs<br>6 | 4/4/19 | 0.00 0.00 | QC 5 - 10              |                 |
|                                 |             |        |           | QC 5 - 12              |                 |
|                                 |             |        |           | QC 5 - 17              |                 |
|                                 |             |        |           | QC 5 - 18              |                 |
|                                 |             |        |           | QC 5 - 19              |                 |
|                                 |             |        |           | QC 5 - 22              |                 |
|                                 |             |        |           | QC 5 - 24              |                 |
|                                 |             |        |           | QC 5 - 3               |                 |
|                                 |             |        |           | QC 5 - 42              |                 |
|                                 |             |        |           | QC 5 - 43              |                 |
|                                 |             |        |           | QC 5 - 49              |                 |
|                                 |             |        |           | QC 5 - 51              |                 |
|                                 |             |        |           | QC 5 - 58              |                 |
|                                 |             |        |           | QC 5 - 68              |                 |
|                                 |             |        |           | QC 5 - 9               | APR 09 2019 DAS |
|                                 |             |        |           | QC 5 - 50              | 40              |
|                                 |             |        |           | QC 5 - 30              | 9-89            |
| 201 Spray Paint - 2 - B4B       | 12 pcs<br>6 | 4/4/19 | 0.00 1.71 | Spray Paint - 1 - B4B  | NR              |
|                                 |             |        |           | Spray Paint - 2 - B4B  |                 |
|                                 |             |        |           | Spray Paint - 3 - B4B  |                 |
|                                 |             |        |           | Spray Paint - 4 - B4B  |                 |
| 203 QC 14                       | 12 pcs<br>6 | 4/4/19 | 0.00 0.00 | QC 14 - 15             | NR              |
|                                 |             |        |           | QC 14 - 2              |                 |
|                                 |             |        |           | QC 14 - 34             |                 |
|                                 |             |        |           | QC 14 - 41             |                 |
|                                 |             |        |           | QC 14 - 51             |                 |
|                                 |             |        |           | QC 14 - 58             |                 |
|                                 |             |        |           | QC 14 - 59             |                 |
|                                 |             |        |           | QC 14 - 9              |                 |
|                                 |             |        |           | QC 14 - 68             |                 |
| 210 Packaging 3-1 - Stock - B4B | 12 pcs<br>6 | 4/4/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 2 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 3 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 4 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 5 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 6 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 7 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 8 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 9 - B4B  |                 |
|                                 |             |        |           | Packaging 3 - 10 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 11 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 12 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 13 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 14 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 15 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 16 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 17 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 18 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 19 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 20 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 21 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 22 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 23 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 24 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 25 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 26 - B4B |                 |
|                                 |             |        |           | Packaging 3 - 27 - B4B | ACKO21          |
|                                 |             |        |           | Packaging 3 - 28 - B4B | APR 15 2019     |
|                                 |             |        |           | Packaging 3 - 29 - B4B |                 |

|                |             |        |           |                        |      |
|----------------|-------------|--------|-----------|------------------------|------|
|                |             |        |           | Packaging 3 - 30 - B4B |      |
|                |             |        |           | Packaging 3 - 31 - B4B |      |
|                |             |        |           | Packaging 3 - 32 - B4B |      |
|                |             |        |           | Packaging 3 - 33 - B4B |      |
|                |             |        |           | Packaging 3 - 34 - B4B |      |
|                |             |        |           | Packaging 3 - 35 - B4B |      |
|                |             |        |           | Packaging 3 - 36 - B4B |      |
| 220 QC 21 - SA | 12 pcs<br>e | 4/4/19 | 0.00 0.00 | QC 21 - SA - 21        | DAE  |
|                |             |        |           | QC 21 - SA - 70        | 21   |
|                |             |        |           | QC 21 - SA - 53        | 8-89 |

Part Op 110 - (Doosan Lathe) \*\*\* CUT BLANK ON CHOP SAW AT 30.125" LONG\*\*\* TURN AS PER DWG DWG REV. 1 5 2019

Descriptions: FOLIO REV: \_\_\_\_\_ DEBURR

120 - (QC2- Inspect parts off machine FAI/FAIB)

170 - (QC8- Inspect parts - second check)

180 - Issue P/O: \_\_\_\_\_ ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625  
TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N

190 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached

200 - (QC5- Inspect part completeness to step on W/O)

201 - (Spray Paint / NDT Room) PRIME AS PER DWG CARDINAL 4860-50 PRIMER BATCH: \_\_\_\_\_

203 - (QC14- Inspect Spray Paint)

210 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

220 - (QC21- Final Inspection - Work Order Release)

| Job BOM       |                        |                     |                |           |
|---------------|------------------------|---------------------|----------------|-----------|
| Part / Item   | Component Name         | Quantity            | Operation      | Container |
| M6061T6R0.563 | 6061-T6 Round Bar .563 | 22.8000 ft (1.9 ea) | 110-Doosan - 1 | 504/6349  |

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 110-Doosan - 1  | M6061T6R0.563  | 23       | 68        | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

Plex 3/7/19 1:10 PM dart.auclair.guillaume





Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042861



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
760 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042861

**PO Date:** 3/12/19

**Due Date:** 3/15/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

### Items

| Line Item | Job    | Part                 | Description                                                                                                                                                                     | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 191750 | RBE350A94-3700-C-07  | Top<br>-Issue P/O: PO<br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>As Per Dwg RBE350A94-3700-C-07 Rev 6<br>-Certificate of Conformity is required | Firmed | -       | 3/15/19  | 32 pcs         | 0 pcs             | 32 pcs  | \$4.75/pcs       | \$152.00       |
| 2         | 188120 | RBEVR-L11-0010-003-B | Spacer<br>-Issue P/O:<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type: 6061T6<br>-Certificate of Conformity is required            | Firmed | -       | 3/15/19  | 2 pcs          | 0 pcs             | 2 pcs   | \$4.75/pcs       | \$9.50         |
| 3         | 190357 | 647.4113             | Clip<br>(Outsource process-Anodize per QSI017 4.1.10.1)<br>HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)                                                                    | Firmed | -       | 3/15/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$8.08/pcs       | \$80.80        |
| 4         | 190842 | 647.1711             | Plate<br>(Outsource process-Anodize per QSI017 4.1.10.1)<br>Issue P/O to ATG :                                                                                                  | Firmed | -       | 3/15/19  | 7 pcs          | 0 pcs             | 7 pcs   | \$31.33/pcs      | \$219.31       |
| 5         | 191106 | 647.3916             | Deflector<br>Issue P/O to ATG :<br>Hard Anodize Color Black, Prime as per Dwg 647.3900 Rev. C                                                                                   | Firmed | -       | 3/15/19  | 9 pcs          | 0 pcs             | 9 pcs   | \$19.18/pcs      | \$172.62       |



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Tel (613) 632-5200

# PURCHASE ORDER

## PO042861



| Items        |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          |                  |                   |         |                  |                |
|--------------|--------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|------------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part     | Description                                                                                                                                                                                                                                                                                                  | Status | Account | Due Date | Order Quantity   | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 6            | 190870 | 646.9910 | Struts<br>Issue P/O to ATG : _____<br>Hard Anodize, Color Black and<br>Prime as per Dwg 646.9900 rev.<br>N/C                                                                                                                                                                                                 | Firmed | -       | 3/15/19  | 16 pcs           | 0 pcs             | 16 pcs  | \$12.98/pcs      | \$207.68       |
|              |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          | 16 X MAR 20 2019 |                   |         |                  |                |
| 7            | 187695 | 647.4110 | Doubler<br>Issue P/O to ATG : _____<br>1- Black Anodize as per Dwg<br>647.4100                                                                                                                                                                                                                               | Firmed | -       | 3/15/19  | 5 pcs            | 0 pcs             | 5 pcs   | \$24.33/pcs      | \$121.65       |
|              |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          | 5 X MAR 20 2019  |                   |         |                  |                |
| 8            | 187911 | 649.5111 | LH Wiper Deflector<br>Outsource process-Anodize per<br>QSI017 4.1.10.1 - Issue P/O to ATG<br>: _____ AS PER DWG<br>649.5100<br>1- Black Anodize as per 2- PRIME<br>AS PER DWG, SEE NOTE #2<br>Certification of Conformity is<br>required                                                                     | Firmed | -       | 3/15/19  | 4 pcs            | 0 pcs             | 4 pcs   | \$17.38/pcs      | \$69.52        |
| 9            | 190719 | 647.2011 | Lower Strut<br>Issue<br>P/O: _____<br>ANODIZE AS PER DWG<br><br>Finish: HARD ANODIZE IAW MIL-<br>A-8625 TYPE III, CLASS 2,<br>COLOUR BLACK PRIME IAW MIL-<br>P-23377J TYPE I CLASS N                                                                                                                         | Firmed | -       | 3/15/19  | 6 pcs            | 0 pcs             | 6 pcs   | \$14.48/pcs      | \$86.88        |
|              |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          | 6 X MAR 20 2019  |                   |         |                  |                |
| 10           | 190716 | 646.3814 | Wiper Bracket<br>Issue P/O to ATG: _____<br><br>AS PER MPP-172 SECTION 2.1,<br>HARD ANODIZE COLOR BLACK,<br>PER IAW MIL-A-8625 TYPE 3<br>CLASS 2<br><br>AS PER MPP-172 SECTION 4.3,<br>PRIME CARDINAL 7760-4702<br>LOW VOC EPOXY PRIMER<br>(LIGHT<br>GRAY)<br><br>Certification of Conformity is<br>required | Firmed | -       | 3/15/19  | 12 pcs           | 0 pcs             | 12 pcs  | \$7.18/pcs       | \$86.16        |
| 11           | 191738 | 647.2010 | Upper Strut<br>Outsource process-Anodize per<br>QSI017 4.1.10.1<br>Issue<br>P/O: _____<br>ANODIZE AS PER DWG                                                                                                                                                                                                 | Firmed | -       | 3/15/19  | 12 pcs           | 0 pcs             | 12 pcs  | \$14.48/pcs      | \$173.76       |
|              |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          | 12 X MAR 20 2019 |                   |         |                  |                |
| Grand Total: |        |          |                                                                                                                                                                                                                                                                                                              |        |         |          |                  |                   |         | \$1,379.88       |                |

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9.89





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042861



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/19/19 4:42 PM dart.Lussier.Patrick



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 917497

Date: 19-Mar-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms           |                                                                                                                                                                                                                                               | Ship Via     |                                                 |
|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------------------------------------|
|                 |                                                                                                                                                                                                                                               | ATG Delivery |                                                 |
| Quantity        | Description                                                                                                                                                                                                                                   |              |                                                 |
|                 | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                               |              |                                                 |
| ✓ 12<br>ea      | Part: 647.2010 ✓<br>Upper Strut<br>Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009"<br>(.6-.9 mils) per drawing<br>Job: 24783 |              | Rev: NC<br><br><br><br>PO: PO042861 ✓ Line: 11  |
| ✓ 10<br>ea      | Part: 647.4113 ✓<br>Clip<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1<br>- 2 mils) per drawing.<br>Job: 24775       |              | Rev: N/C<br><br><br><br>PO: PO042861 ✓ Line: 3  |
| ✓ 16<br>ea      | Part: 646.9910 ✓<br>Struts<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6<br>- .9 mils) per drawing.<br>Job: 24778   |              | Rev: NC<br><br><br><br>PO: PO042861 ✓ Line: 6   |
| ✓ 5<br>ea       | Part: 647.4110 ✓<br>Doubler<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6<br>- .9 mils) per drawing.<br>Job: 24779  |              | Rev: N/C3<br><br><br><br>PO: PO042861 ✓ Line: 7 |
| ✓ 6<br>ea       | Part: 647.2011 ✓<br>Lower Strut<br>Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) .0006-.0009"                                           |              | Rev: NC                                         |
| Made in Canada. |                                                                                                                                                                                                                                               |              |                                                 |





A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 917497

Date: 19-Mar-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                            |                 |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|-----------------|--|
| <b>Terms</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                            | <b>Ship Via</b> |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                            | ATG Delivery    |  |
| <b>Quantity</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>Description</b>                                         |                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | (6-.9 mils) per drawing<br>Job: 24781 PO: PO042861 Line: 9 |                 |  |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>19/3/19</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> |                                                            |                 |  |
| Made in Canada.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                            |                 |  |

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9-89